

### SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

Product Name: V2 Fiberglass/Carbon Fabrics

Other names: Multiaxial fabric, stitched fabric, non-crimp fabric, knitted fabric

 $\textbf{Synonyms:} \qquad \textbf{V, VB, VI, VIX, VT, VTT, VTX, VU, VX, VXV}$ 

**Recommended use:** For use in composite or other industrial applications as a reinforcement

in combination with other materials.

Restrictions of Use: None

Manufacturer's Name: V2 Composites, Inc.

Address: 770 Lee Road 191 Auburn, Alabama 36830

**Telephone:** 334-502-3000

Emergency phone number 334-502-3000

Facsimile: 334-502-3088

Website: <u>www.v2composites.com</u>

#### SECTION 2 - HAZARDS IDENTIFICATION

OSHA/HCS status: While this material is not considered hazardous by the OSHA Hazard Communication

Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and

available for employees and other users of this product.

Classification of the

substance or mixture: Not classified.

**GHS label elements** 

Signal word: No signal word. Hazard Statements: H315, H319

**Precautionary Statement:** Possible irritant to the skin, eyes, and respiratory tract when processed due to nuisance dust

generation. Fiber is electrically conductive.

Physical/Chemical Hazards: See Section 10 for additional information. In the supplied form the product is not explosive

however, the processing and buildup of fine dust can lead to a risk of dust explosion.

Warning: processing may create combustible dust concentrations in the air.

**Environmental hazards:** No specific hazards known.

Other hazards: None

#### **SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS**

**Chemical Name:** Fiber Glass (E-type, continuous filament, non-respirable)

Carbon Fiber(derived from polyacrylonitrile)

Polyester Veil

Polyester Yarn (POY, Polyethylene Terephthalate Partially Oriented)

Sizing (Organic Surface Binder)

Common Name and Synonyms: Fiber Glass: E-Glass, glass mat, multiaxial, stitched, non-crimp, knitted fabric

Carbon Fiber: carbon fabric, carbon mat, multiaxial, stitched, non-crimp, knitted fabric

Polyester Veil: Nonwoven, CFM, CSM, Flow Media

Polyester Yarn: V-Lock

Sizing: Binder

#### Mixtures:

Ingredient Name	% by Volume	CAS number
Fiber Glass	80-100%	65997-17-3
Carbon Fiber	80-100%	7440-44-0
Polyester Veil	0-25%	25038-59-9
Polyester Yarn	0-5%	25038-59-9
Sizing	0-5%	Not available



### SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

Any concentration shown as a range is to protect confidentially or is due to batch variation.

There are no additional ingredients, present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

### **SECTION 4 - FIRST AID MEASURES**

Relevant routes of exposure

**Inhalation:** Remove from area to fresh air. If symptoms persist, contact a poison control center,

emergency room, or a physician for treatment information.

**Eye Contact:** Remove contact lens and pour a gentle stream of warm water through the affected area

for 15 minutes. Do not rub or scratch eyes. If irritation persists, contact a poison control center, emergency room, or physician as further treatment may be necessary.

**Skin Contact:** Remove contaminated clothing and shoes. Run cold water over the affected ares for 15

minutes with mild soap, Do not use warm water. DO NOT rub or scratch affected area.

If irritation persists or glass fiber becomes embedded, seek medical attention.

**Ingestion:** Gently wipe or rinse the inside of the mouth with water. Sips of water can be given. Never

give anything by mouth to an unconscious person. Contact a poison control center,

emergency room, or physician for treatment information.

### **SECTION 5 - FIRE FIGHTING MEASURES**

Suitable Extinguishing Media: Dry chemical powder

Unsuitable Extinguishing Media: Full water jet

Specific Hazards from the chemical Carbon monoxide, nitrogen oxides

during a fire:

Hazardous thermal decomposition Fiberglass and carbon will not burn, but smoking of the product may occur at approx. 400-500 F

products: (approximately 200-260 deg C) due to decomposition of the surface binder. Surface binders

may decompose in a fire situation and release carbon monoxide, carbon dioxide and water.

Additionally, there are many chemicals that can evolve during any partial decomposition of

Additionally, there are many chemicals that can evolve during any partial decomposition of chemical products. The amounts or identities cannot be predicted and can differ in each case.

Special protective equipment for fire- Fiberglass will not support combustion, but in a sustained fire, proper protection such as a

**fighters:** self-contained breathing apparatus (SCBA) and full firefighting gear should be worn.

Additional information: Fire residues and contaminated firefighting water must be disposed of in accordance with local

regulations.



#### **SECTION 6 - ACCIDENTAL RELEASE MEASURES**

**Personal Precautions:** Use personal protection equipment recommended in Section 8. **Environmental Precautions:** No special precautions are needed in case of a release or spill.

Containment: This material will settle out of the air. Prevent from spreading by covering.

Methods for clean up: Use an industrial vacuum cleaner with a high efficiency filter to clean up dust

Sweep or gather up material and place in proper container for disposal or recovery.

Use vacuuming or wet sweeping methods instead of dry sweeping.

### **SECTION 7 - HANDLING AND STORAGE**

**Handling:** Avoid dust formation, do not breath dust and wear personal protective equipment.

Advice on general hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled,

stored and processed. Workers should wash hands and face before eating drinking

and smoking. Remove contaminated clothing and protective equipment before entering eating

areas. See also Section 8 for additional information on hygiene measures.

**Advice on storage compatibility:** Do not store together with oxidizing agents.

**Storage:** Store at or below 25 degrees Celsius (77\*F) and relative humidity about 65% for optimum

performance. Electrical equipment, enclosures and circuits in or near areas where carbon fibers are used should be protected against infiltration or contact with airborne particles or

filaments. Carbon fiber is electrically conductive and may cause an electrical short.

#### SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

**Exposure Limits:** 

8-hour Time Weighted Average (TWA); 15-minute Short-Term Exposure Limit (STEL)

OSHA: 15mg/m3 TWA 5mg/m3 TWA (respirable dust) 15mg/m3 TWA (total dust)

ACGIH TLV: TWA: 1f/cc Form: Continuous filament glass fibers

TWA: 5mg/m3, Inhalable form: Continuous filament glass fibers

TWA: 3mg/m3 Form: Respirable TWA: 10mg/m3 Form: Total dust

ACGIH TLV US 6/13: TWA: 5mg/m3 8 hours, Form: Inhalable fraction

TWA: 1f/cc 8 hours. Form: Respirable fibers: length greater than 5uM; aspect ratio equal to or greater than 3:1 as determined by the membrane filter method at 400-450x magnification(4-mm objective) phase contrast

illumination.

Engineering Controls: Use local exhaust or general room/dilution ventilation sufficient to maintain employee

exposure below permissible exposure limits.

**Eye Protection:** Standard safety glasses with side shields.

**Skin Protection:** Mechanical irritation accompanied by itching or dermal effects may occur from exposure to material.

Protective clothing such as loose fitting long sleeved shirts that covers base of neck, long pants and gloves made of impervious materials to cover skin areas and prevent irritation. Skin irritation is known to occur

at pressure points, such as around neck, wrist, or waist and between fingers.

**Hand Protection:** Butyl Rubber, >120 min (EN 374)

Hygiene Measures: Wash hands before and after breaks. Wear clean, body-covering clothing. Good personal hygiene and the use

of barrier creams, caps, protective gloves, cotton coveralls or long sleeved loose fitting clothing will maximize comfort. Vacuum equipment may be used to remove fibers from clothes. Work clothing should be laundered

separately form other clothing before reuse.

**Respiratory Protection:** Breathing apparatus in the event of high concentrations, filter N95.

Short term: filter apparatus, filter N95



**SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES** 

Physical State: Solid

**Appearance/Color:** White or off white and/or black

Odorless

Odor Threshold: NA
Vapor Pressure: NA
Vapor Density: NA
pH: NA

**Relative Density:** 1.76-1.896(carbon), 2.6-2.7 g/cc(bare glass)

Solubility (wt.% in water): Insoluble

Freezing/Melting Point: >~1400\*F (800\*C), 3500 deg C (carbon)

Boiling Point:NAFlash Point:NAEvaporation Rate:NAFlammability:NAExplosive limits:NAPartition coefficient: n-octanol/waterNA

Auto Ignition Temp: NA

**Decomposition Temp:** >650 deg C in air, preparation > 290 deg C

Viscosity:NAVolume % Volatile:nonePercent Solid100Electrically Conductive:Yes

**SECTION 10 - STABILITY AND REACTIVITY** 

**Reactivity:** Stable under proper handling conditions. Avoid reactions with strong oxidizing agents.

**Chemical Stability:** This product is stable.

**Possible hazardous reactions:** Hazardous reactions will not occur under normal conditions.

**Conditions to avoid:** Accumulation of fine dust may entail the risk of a dust explosion in the presence of air. The fine

dust from a carbon fiber compound or composite that is cut or formed can create additional dust explosion risk depending on the resin or compounding agent. A process hazard analysis is

recommended to determine what, if any, risks are present.

**Incompatible materials:** None known.

**Hazardous decomposition products**: No hazardous decompostion products will be formed during normal usage of carbon fiber.

Complete or partial combustion of the surface coating on "sized" carbon fiber may generate COx, NOx, and/or other trace chemicals. Fiberglass products may release small amouts of

acetic acid and other organic materials at elevated temperatures.



### **SECTION 11 - TOXICOLOGICAL INFORMATION**

Acute toxicity: No known significant effects or critical hazards.

Irritation/Corrosion:

Skin: No known significant effects or critical hazards. Eves: No known significant effects or critical hazards. No known significant effects or critical hazards. Respiratory:

Sensitization:

Skin: No known significant effects or critical hazards. Respiratory: No known significant effects or critical hazards. **Mutagenicity:** No known significant effects or critical hazards. **Carcinogenicity:** No known significant effects or critical hazards.

### Classification

Product/ingredient name	OSHA	IARC	NTP
glass, oxide, chemicals	-	3	-

Reproductive toxicity: No known significant effects or critical hazards. No known significant effects or critical hazards.

**Teratogenicity:** 

Specific target organ toxicity

(single exposure):

Specific target organ toxicity

(repeated exposure):

Not available.

**Target Organs:** Contains material which may cause damage to the following organs: upper respiratory tract,

skin, and eyes.

Not available.

**Aspiration hazard:** Not available.

### Likely routes of exposure

Potential acute health effects

Eye Contact: Dusts from this product may cause temporary mechanical irritation. Inhalation: Dusts from this product may cause temporary mechanical irritation.

Skin Contact: Dusts from this product may cause mechanical irritation of the nose, throat and respiratory

tract.

Although ingestion of this product is not likely to occur in industrial applications, accidental Ingestion:

ingestion may cause illness or irritation of the mouth and gastrointestinal tract.

Over-exposure signs/symptoms

Eve Contact: No specific data. Inhalation: No specific data. No specific data. Skin Contact: Ingestion: No specific data.



### Delayed and immediate effects and chronic effects of short and long term exposure

**SUMMARY:** There are no known health effects from the long term use or contact, with **nonrespirable** continuous filament fibers. As manufactured, the glass fibers in this product are nonrespirable. Nonrespirable fibers cannot reach the deep lung because they have a diameter of greater than 3.5 micrometers. Fibers of this diameter cannot penetrate the narrow, bending passages of the human respiratory tract to reach the lower regions of the lung and thus, have no possibility of causing serious pulmonary damage. Instead, they deposit on the surface of the upper respiratory tract, nose, or pharynx. These fibers are then cleared through normal physiological mechanisms.

Chopped, crushed, or severely mechanically processed fiber glass may contain a very small amount of respirable fibers that could reach the deep lung. The measured airborne concentration of these respirable fibers in areas where severe processing of fiberglass occurred has been shown to be extremely low and well below the TLV. Repeated or prolonged exposure to respirable glass fibers may cause fibrosis, lung cancer and mesolthelioma. PPG fiber glass in the form supplied, does not contain respirable fibers.

Animal Study: In 2000, the Institute of Occupational Medicine (IOM) in Scotland published the results of a long term inhalation study in animals exposed to special application E-glass continuous filament respirable fibers. Animals were exposed to a very high concentration of these respirable fibers (1022 fibers/cc for 5 hours/day, 7 days/week for 52 weeks). Exposure to these microfibers resulted in the development of fibrosis, lung cancer and mesothelioma.

Epidemiology Studies: Two major studies in the US (performed by the University of Pittsburgh) and Europe (performed by the International Agency for Research on Cancer) showed no increase in lung cancer or respiratory disease among people working in fiber glass production facilities. An additional smaller study performed in Canada also did not show an association between exposure of workers to fiber glass and respiratory cancer.

Short term exposure

**Potential immediate effects:** No known significant effects or critical hazards. **Potential delayed effects:** No known significant effects or critical hazards.

Long term exposure

**Potential immediate effects:** No known significant effects or critical hazards. **Potential delayed effects:** No known significant effects or critical hazards.

Potential Chronic health effects

General:

No known significant effects or critical hazards.

No known significant effects or critical hazards.

Mutagenicity:
No known significant effects or critical hazards.

No known significant effects or critical hazards.

No known significant effects or critical hazards.

Delevopmental effects:
No known significant effects or critical hazards.

Fertility effects:
No known significant effects or critical hazards.

No known significant effects or critical hazards.

Acute toxicity estimates: Not available.

### **SECTION 12 - ECOLOGICAL INFORMATION**

Toxicity: Not available
Persistence and degradability Not available
Bioaccumulative Potential Not available

Mobility in soil

Soil/water partition coefficient(Koc): Not available



**SECTION 13 - DISPOSABLE CONSIDERATIONS** 

**Disposal Method:** The generation of waste should be avoided or minimized wherever possible. Dispose of surplus

and non-recyclable products via a licensed waste disposal contractor. Disposal of this product and any by-products should at all times comply with the requirements of environmental

protection and waste disposal legislation and any regional local authority requirements.

For recycling, consult manufacturer and/or waste disposal centers.

**EU Waste Number:** 160306, 061399

Contaminated packaging: Packaging that cannot be cleaned should be disposed of similar to product. Uncontaminated

packaging may be taken for recycling.

**EU Waste Number:** 150101, 150102

**SECTION 14 - TRANSPORT REGULATIONS** 

**Transport Classification:** This product is not classified as a hazardous chemical and not regulated for transport.

**Special Precautions for user:** Transport within user's premises: always transport in closed containers that are upright and

secure. Ensure that persons transporting the product know what to do in the event of an

accident or spillage.

**SECTION 15 - REGULATORY INFORMATION** 

**UNITED STATES** 

**USA TSCA:** 

**Product:** 

SARA Title III: Section 302/304 Extremely Hazardous Substance: None

Section 311 Hazardous Categorization: None

Section 313 Toxic Chemicals: None All components are listed or exempted.

**CERCLA Section 102(a) Hazardous** 

Substance: None

RCRA Information: Currently, the product is not listed in federal hazardous waste regulations 40 CFR, Part 261.33

paragraphs (e) or (f), i.e. chemical products that are considered hazardous if they become wastes. State or local hazardous waste regulations may also apply if they are different from the federal regulation. It is the responsibility of the user of the product to determine at the time of disposal, whether the product meets relevant waste classification and to assure proper disposal.

**Ozone Depletion Information:** This product does not contain or is not manufactured with ozone depleting substances as

identified in Title VI, Clean Air Act "Stratospheric Ozone Protection" and the regulations set

forth in 40 CFR, Part 82.

**Exposure Risk:** Not determined **Chemical Safety Report:** Not determined

Labeling: All chemicals in this product are included on the TSCA Inventory

Hazard Symbols: None

**R-phrases:** R36/37/38 - Irritation to eyes, respiratory system and skin

**S-phrases:** S36/37/38 - Wear suitable protective clothing such as gloves, eye and face protection for

nuisance dust and skin abrasion protection.

Special labeling: None
Authorization, TITLE VII: N/A
Restrictions: None
TITLE VIII: N/A

Transport Regulations: IATADGR (2008)



### **SECTION 16 - OTHER INFORMATION**

HMIS HEALTH HAZARD: 1
HMIS FLAMMABILITY HAZARD 0
HMIS REACTIVITY 0

The customer is responsible for determining the PPE code for this material.

**SDS ISSUE DATE**: 5/21/2015

SDS VERSION NUMBER: 1

**SDS FORMAT:** (HCS)(29 CFR 1910.1200(g))

**SDS REVISION NOTES:** 

SDS AUTHOR: DLM/ACM

**Disclaimer:** V2 Composites does not manufacture the components in the product. Component safety data sheets are available upon request. The SDS originates from the component SDS. Reasonable care has been taken in the preparation of this information, but the manufacturer makes no warranty of merchantability or any other warranty, expressed or implied, with respect to this information. The manufacturer makes no representations and assumes no liability for any direct, incidental or consequential damages resulting from its use.